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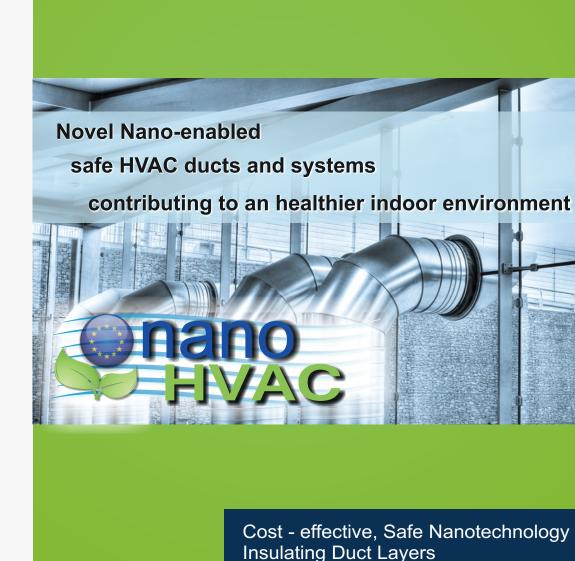
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Novel Nano-enabled Energy Efficient and Safe HVAC ducts and systems contributing to an healthier indoor environment



Poorly insulated HVAC ducts can lose through conduction up to 50% of the energy used to heat and cool the indoor environment

NANO-HVAC project aims at developing an innovative approach for ducts insulation while introducing new cleaning and maintenance technologies, all enabled by cost-effective application of nanotechnology.

The whole system aims to be developed with a requirement of service life of the building of 25 years. Following the market needs the consortium will design and develop safe and high insulating HVAC-ducts enabling minimization of heat/cool losses and a Costeffective pathogen and allergenic removal procedure which will be continuously effective during HVAC operation and maintenance.

Safe, high insulating HVAC-ducts enabling minimization of heat/cool losses: cost-effective, safe and extremely thin insulating duct layers that can be applied both to circular ducts (wet-spray solutions) and to square ducts (pre-cast panel). Insulation will be obtained using sprayable aeroclay-based insulating foams that can be automatically applied during manufacturing of ducts, avoiding manual operation needed for conventional materials. Such technologies, coupled with advanced maintenance systems will guarantee a 50% saving in energy losses compared with conventional ducts.

Scientific and technological objectives within NANO-HVAC project are grouped in four areas:

- (1) safe, effective and low cost insulation solutions for HVAC ducts
- (2) inhibition and removal of pathogens and allergenics
- (3) integration and lab scale characterization
- (4) demonstration and validation

THE FULL SCALE DEMONSTRATOR WILL BE DEVELOPED AND INSTALLED BY ACCIONA ON AN EXISTING COMMERCIAL DEMO BUILDING IN ALCOBENDAS, NORTH OF MADRID



Cost-effective pathogen and allergenic removal during operation and maintenance to reduce microbial growth:

- (a) development of anti-microbial, sprayable and self-adhesive photo-catalytic coating, based on titanium oxide nanoparticles, for HVAC filters
- (b) development of an injectable liquid polymer matrix containing antimicrobial nanoparticles for air ducts in situ maintenance activities. The liquid polymer will polymerize in situ creating a thin coating which will cover the surface trapping dirt, debris and microorganisms, thus "regenerating" the duct inner layer. The procedure may be repeated over time without affecting HVAC energy performance.

Health & environmental impacts associated with the NANO-HVAC materials and processes (with focus on nanoclays and cleaning nanoparticles) will be evaluated, and an in-depth exposure monitoring on those identified with the highest risk potential will be performed. A risk management methodology will be developed to minimise any potential negative impacts caused by the NANO-HVAC materials and components.

